| PIPE SIZE | WALL THICKNESS | O.D. IN | WALL THICKNESS | O.D. IN | WALL THICKNESS | O.D. IN | WALL THICKNESS | O.D. IN | WALL THICKNESS | O.D. IN | WALL THICKNESS | O.D. IN | WALL THICKNESS | O.D. IN |
|-----------|----------------|--------|----------------|--------|----------------|--------|----------------|--------|----------------|--------|----------------|--------|----------------|--------|----------------|
| 1/8       | .045           | .035   | .049           | .068   | .068           | .088   | .088           | .119   | .119           | .186   | .186           | .244   | .244           | .314   | .314           |
| 1/2       | .840           | 1.315  | 1.315          | 2.273  | 2.273          | 2.273  | 2.273          | 2.273  | 2.273          | 2.273  | 2.273          | 2.273  | 2.273          | 2.273  | 2.273          |
| 3/4       | 1.050          | 4.50   | 4.50           | 2.875  | 2.875          | 2.875  | 2.875          | 2.875  | 2.875          | 2.875  | 2.875          | 2.875  | 2.875          | 2.875  | 2.875          |
| 1 1/2     | 2.375          | 4.0    | 4.0            | 4.0    | 4.0            | 4.0    | 4.0            | 4.0    | 4.0            | 4.0    | 4.0            | 4.0    | 4.0            | 4.0    | 4.0            |
| 2        | 2.875          | 5.563  | 5.563          | 5.563  | 5.563          | 5.563  | 5.563          | 5.563  | 5.563          | 5.563  | 5.563          | 5.563  | 5.563          | 5.563  | 5.563          |
| 3        | 10.75          | 11.775 | 11.775         | 11.775 | 11.775         | 11.775 | 11.775         | 11.775 | 11.775         | 11.775 | 11.775         | 11.775 | 11.775         | 11.775 | 11.775         |
| 4        | 26.00          | 28.0   | 28.0           | 28.0   | 28.0           | 28.0   | 28.0           | 28.0   | 28.0           | 28.0   | 28.0           | 28.0   | 28.0           | 28.0   | 28.0           |
| 5        | 30.00          | 32.0   | 32.0           | 32.0   | 32.0           | 32.0   | 32.0           | 32.0   | 32.0           | 32.0   | 32.0           | 32.0   | 32.0           | 32.0   | 32.0           |
| 6        | 36.00          | 42.0   | 42.0           | 42.0   | 42.0           | 42.0   | 42.0           | 42.0   | 42.0           | 42.0   | 42.0           | 42.0   | 42.0           | 42.0   | 42.0           |
| 8        | 48.00          | 53.0   | 53.0           | 53.0   | 53.0           | 53.0   | 53.0           | 53.0   | 53.0           | 53.0   | 53.0           | 53.0   | 53.0           | 53.0   | 53.0           |

**SCHEDULED WALLS**

**Chesterfield, MO 63005**

Corporate Sales Office
747 Goddard Ave.
Chesterfield, MO 63005
Phone: 636-537-2393, Fax: 636-537-8795
Email: info@fedsteel.com, www.fedsteel.com

**Houston, TX**

Processing Center
8003 Mill Rd #2
Houston, TX 77049

**Call Anytime 24/7 800-325-1584**

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**SUPPLEMENTAL TESTING**
- X-Ray
- U.T.
- Moody, Lloyds and A.B.S. inspections
- Mag. Particle
- Minimum wall thickness
- Straightness
- P.M.I.
- Charpy
- Brinell and Rockwell hardness

**CUSTOM SURFACES**
- Custom Galvanizing
- Various Poly-Coats from single to triple layer
- Fusion Bond
- Epoxy coat
- Color-coding
- Painting
- Pickling
- Mechanical cleaning and Prime
- Die stamping

**MACHINING AND CUTTING**
- Flame cutting to any length
- Saw cutting to any length
- O.D. Turning to custom sizes
- I.D. Boring
- Honing
- Hole drilling
- Miter cutting
- Roll grooving
- "J" Bevels
- Mechanical Flame cutting to 60"°
- Heat treating
- Threading

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**PACKAGING AND SHIPPING**
- Includes material identification & QA Documentation
- Bar-Coding
- Tagging
- Export compliance
- Marking

**Common Inventory Items:**
- API 5L
- A312

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Note: Weight per foot is calculated using the following formula: (O.D. - Wall x Wall) x 10.16 = Weight per Foot. Actual weight may vary.

*Commonly Requested Unscheduled Walls*